

CLAIM SET AS AMENDED

Please amend the claims as follows:

1. (Currently Amended) A piezo-film speaker comprising:
a flat piezo-film curvedly supported to form at least one curved portion, said flat piezo-film having at least a radius (R) of curvature at each curved portion in a range of $R \geq 200$ mm or an area (S) of a principal surface of said piezo-film is in a range of $S \geq 40$ cm².
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2. (Currently Amended) The piezo-film speaker according to claim 1, wherein said flat piezo-film includes the characteristics of a radius (R) of curvature at each curved portion in a range of $210\text{mm} \leq R \leq 360$ mm.
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3. (Currently Amended) The piezo-film speaker according to claim 1, wherein said flat piezo-film includes an area S of a principal surface of said piezo-film in a range of $40\text{ cm}^2 \leq S \leq 100\text{ cm}^2$.
4. (Currently Amended) The piezo-film speaker according to claim 1, wherein said flat piezo-film includes:
a radius (R) of curvature at each curved portion in a range of $210\text{mm} \leq R \leq 360$ mm and an area (S) of a principal surface of said piezo-film is in a range of $40\text{ cm}^2 \leq S \leq 100\text{ cm}^2$.

5. (Original) The piezo-film speaker according to claim 2, wherein said piezo-film speaker has a film thickness (t) of $110 \mu\text{m}$.

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6. (Original) The piezo-film speaker according to claim 3, wherein said piezo-film speaker has a film thickness (t) of $28 \mu\text{m}$.

7. (Currently Amended) A motorcycle helmet including a hard, thin helmet shell, said helmet comprising:

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a piezo-film speaker built into said helmet, wherein said piezo-film speaker includes a flat piezo-film curvedly supported to form at least one curved portion, said flat piezo-film having at least a radius (R) of curvature at each curved portion in a range of $R \geq 200 \text{ mm}$ or an area (S) of a principal surface of said piezo-film is in a range of $S \geq 40 \text{ cm}^2$.

8. (Currently Amended) The motorcycle helmet according to claim 7, wherein said flat piezo-film has a radius (R) of curvature at each curved portion in a range of $210 \text{ mm} \leq R \leq 360 \text{ mm}$ and an area S of a principal surface of said piezo-film in a range of $40 \text{ cm}^2 \leq S \leq 100 \text{ cm}^2$.

9. (Currently Amended) The motorcycle helmet according to claim 7, wherein said flat piezo-film has a radius (R) of curvature at each curved portion in a range of $210 \text{ mm} \leq R \leq 360 \text{ mm}$.

10. (Currently Amended) The motorcycle helmet according to claim 7, wherein said flat piezo-film has an area S of a principal surface of said piezo-film in a range of $40 \text{ cm}^2 \leq S \leq 100 \text{ cm}^2$.

11. (Previously Amended) The motorcycle helmet according to claim 8, wherein said piezo-film speaker has a film thickness (t) of $110 \mu \text{m}$.

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12. (Previously Amended) The motorcycle helmet according to claim 9, wherein said piezo-film speaker has a film thickness (t) of $28 \mu \text{m}$.

13. (Previously Amended) The motorcycle helmet according to claim 7, wherein said helmet further comprises:

a head liner fixed on an inner surface of said helmet shell;
a head inner removably and dividely mounted so as to cover the head liner; and
ear inners and a chin inner removably and dividely mounted with respective liners on the inner surface of said helmet shell.

14. (Currently Amended) The motorcycle helmet according to claim 13, wherein said helmet further comprises a plurality of said flat piezo-film speakers, each speaker mounted directly to said inner surface of said helmet shell.

15. (Previously Added) The piezo-film speaker according to claim 1, wherein said radius (R) of curvature at each curved portion is in a range of $210 \leq R \leq 340$ mm and an area S of a principal surface of said piezo-film in a range of $50 \text{ cm}^2 \leq S \leq 100 \text{ cm}^2$.

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16. (Previously Added) The piezo-film speaker according to claim 7, wherein said radius (R) of curvature at each curved portion is in a range of $210 \leq R \leq 340$ mm and an area S of a principal surface of said piezo-film in a range of $50 \text{ cm}^2 \leq S \leq 100 \text{ cm}^2$.